

TECHNICAL DATA SHEET

NUMIX “POP” PEEL OFF PAINT (SB)

PRODUCT DESCRIPTION

Numix Peel-Off is a one component easy to remove Solvent-based peel-able coating. It is used to temporarily customize your vehicles. It is easy to peel-off and safe to wash.

FEATURES

- Forms a tough, yet flexible film for easy peel.
- Easy application.
- Excellent adhesion.
- Sand-able.
- High build smooth matte finish.

RECOMMENDED USES

Numix Peel-Off is suitable to apply over previously painted 1K and 2K, old or original paint work, all existing OEM finishes.

TECHNICAL NOTES:

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.
	Use Numix Degreaser to remove grease, oil and other contaminants. Use clean quality tack rags or wiping towels, one for wetting and one for drying with wipe on wipe off.
	Stir the Numix Peel-Off properly before use.
	The choice of thinner should be made according to application temperature and size of repair. For mixing use Numix mixing ruler.
	Always use filter paper to avoid the risk of dust particles.
	Clean the gun properly after usage with cleaning thinner.
	The VOC content of this product in ready to use form is 627 g/l of VOC.

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APPLICATION DETAILS: (Numix Peel-Off)

	Mixing Ratio	Ready to spray.			
	Pot life at 20°C	N/A			
	Spray viscosity at 20°C	FORD 4		30 - 35s	
	Spray equipment	Type of Gun	Nozzle Size	Distance	Pressure
		Gravity Feed/Suction feed	1.4 - 1.8 mm	15-20 cm	2-3 bar
		HVLP	1.4 - 1.8 mm	15-20 cm	0.7 bar
	Number of coats	4 - 7 Coats			
	Flash time	Minimum 4 coats - up to 7 coats for perfect peeling			
	Drying time @ 25°C	10 - 20 min between each coat			

SURFACE PREPARATION

- Clean the substrate w/ water and soap, make sure the substrate is free from wax and silicone.
- Substrate temperature should be minimum 20°C to maximum 40°C, to avoid orange peel.
- Cover and mask off any areas that should not be painted with tape, plastic sheeting, etc.
- Apply a full wet coat; keep 10 - 20 minutes between each coat.
- Apply at least 4 coats up to 7 coats for perfect peeling.
- Begin removing tape and other masking immediately after the last coat has been applied to keep clean edges.
- If you wait too long, the coating may adhere too much to the tape.
- Wait 24 hours and apply the required base coat then the clear coat.

REMARKS

- Store the paint in proper storage conditions as per the local regulations.
- Keep the paint container in a sealed condition under a shed, away from direct sunlight and extreme temperatures.
- Do not keep paint material near any ignition sources. Do not put back the half or unused material back in the original container, containing the supplied paint to avoid contamination.
- Handle with care. Stir well before use. 48 months @ 30°C, in original sealed container, with proper storage conditions.

NOTE: We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.