

TECHNICAL DATA SHEET

NUMIX PLASTIC PRIMER

PRODUCT DESCRIPTION

Numix Plastic Primer is a single-component primer, designed to prepare any plastic substrate to optimize the adhesion of the subsequent paints.

FEATURES

- Ready to use.
- Fast drying.
- Provide excellent adhesion to any plastic substrate.
- Available in metallic and white colors which yields coverage for basecoats/topcoats.

SUITABLE SUBSTRATES

Numix 1K Plastic Primer is suitable to apply over new plastic substrates as a primer.

TECHNICAL NOTES:

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.
	Use Numix Anti-static Degreaser to remove grease, oil and other contaminants. Use clean quality tack rags or wiping towels, one for wetting and one for drying with wipe on wipe off.
	Stir the Numix Plastic Primer properly before use.
	Always use filter paper to avoid the risk of dust particles.
	Clean the gun properly after usage with cleaning thinner.
	The VOC content of this product in ready to use form is 783 g/l of VOC.

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APPLICATION DETAILS: (Numix Plastic Primer)

	Mixing ratio	Ready to use			
	Pot life at 20°C	N/A			
	Spray viscosity at 20°C	FORD 4		17 - 20s	
	Spray equipment	Type of Gun	Nozzle Size	Distance	Pressure
		Gravity Feed/Suction feed	1.3-1.5 mm	15-20 cm	2-3 bar
		HVLP	1.2-1.3 mm	15-20 cm	0.7 bar
	Number of coats	1 - 2 Coats			
	Flash time	5 - 10 min between coats			
	DFT	5 - 10 microns. depends on no. of coats.			
	Drying time @ 20°C	@ 20°C		@ 60°C	
		5 mins.		N/A	

REMARKS

- Store the paint in proper storage conditions as per the local regulations.
- Keep the paint container in a sealed condition under a shed, away from direct sunlight and extreme temperatures.
- Do not keep paint material near any ignition sources. Do not put back the half or unused material back in the original container, containing the supplied paint to avoid contamination.
- Handle with care. Stir well before use. 36 months @ 30°C, in original sealed container, with proper storage conditions.

NOTE: We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.