

TECHNICAL DATA SHEET

NUMIX BODY FILLER

PRODUCT DESCRIPTION

Numix Body Filler is a two-component material that is vacuum processed to provide a smooth and even surface for painting. It's used to fill larger dents and imperfections when repairing car bodies and parts.

FEATURES

- Excellent adhesion to bare steel.
- Easy to sand both wet and dry.
- Fills dents fast and easily.
- Good flexibility.
- Easy to mix and apply.

SUITABLE SUBSTRATES

Numix Body Filler is suitable to apply over zinc plated steel, wood surfaces, aluminums, galvanized, polyester surface, epoxy primer, Wash Primer, Glass fiber reinforced polyester substrates. Since it has good rheological properties. The filled surface can be leveled uniformly.

TECHNICAL NOTES:

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.
	Use tight-fitting, disposable nitrile gloves.
	Use Numix Degreaser to remove grease, oil and other contaminants. Use clean quality tack rags or wiping towels, one for wetting and one for drying with wipe on wipe off.
	Product Mixing: The choice of Hardener should be made according to application temperature and size of repair.
	Stir the Numix Body Filler properly before use.
	The VOC content of this product in ready to use form is 185 g/l of VOC.

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APPLICATION DETAILS: (Numix Body Filler)

	Application	Apply by knife. Depends on the job. Allow 5- 10 minutes between coats.	
	Pot life at 20°C	3 minutes	
	DFT	Depends No. of coats.	
	Drying time @ 20°C	Surface Dry	Dry to Sand
		20 min.	25 min.
	Mixing ratio	100 Base : 1 - 2.5 Hardener.	
	Dry Sanding	Minor Jobs: P120 as initial sanding for existing finish and then use P220. Major Jobs: P80 as initial sanding for existing finish and then use P180.	
	Wet Sanding	P60 or P80 as initial and then P220, We don't recommend wet sanding.	
	Final Finishing	Use P320 / P400 for smooth finish if required.	

REMARKS

- Store the paint in proper storage conditions as per the local regulations.
- Keep the paint container in a sealed condition under a shed, away from direct sunlight and extreme temperatures.
- Do not keep paint material near any ignition sources. Do not put back the half or unused material back in the original container, containing the supplied paint to avoid contamination.
- Handle with care. Stir well before use. 18 months @ 30°C, in original sealed container, with proper storage conditions.

NOTE: We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.