

TECHNICAL DATA SHEET

NUMIX 2K SATIN CLEAR COAT

PRODUCT DESCRIPTION

Numix 2K Satin Clear Coat is a two-component top coat with excellent satin finish and color retention. The product has been noted to have superior resistance to UV rays. Suitable for all temperatures and environments.

FEATURES

- Chemical and weather resistance.
- Low consumption and high spreading rate.
- Provide maximum performance.
- Fast drying. Excellent satin finish.
- Excellent satin finish.

SUITABLE SUBSTRATES

As a finishing coat for protection over Numix base coat. Where satin finish with excellent color retention is required.

TECHNICAL NOTES:

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.
	Use Numix Degreaser to remove grease, oil and other contaminants. Use clean quality tack rags or wiping towels, one for wetting and one for drying with wipe on wipe off.
	Stir the Numix 2K Satin Clear Coat properly before use.
	The choice of thinner should be made according to application temperature and size of repair. For mixing use Numix mixing ruler.
	Always use filter paper to avoid the risk of dust particles.
	Clean the gun properly after usage with cleaning thinner.
	The VOC content of this product in ready to use form is 500g/l of VOC.

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APPLICATION DETAILS: (Numix 2K Satin Clear Coat)

	Mixing Ratio	Product	Mix By Volume	Mix By Weight	
		Numix 2K Satin Clear Coat	100	100 gm	
		Hardener	50	49 gm	
		Thinner	20-30	8.7 -17.4 gm (202/204) 9.5 - 19 gm (206)	
	Pot life at 20°C		2 - 4 hours		
	Spray viscosity at 20°C		FORD 4	17 - 20s	
	Spray equipment	Type of Gun	Nozzle Size	Distance	Pressure
		Gravity Feed/Suction feed	1.4 - 1.5 mm	15 - 20 cm	3-4 bar
		HVLP	1.3 - 1.4 mm	15 - 20 cm	2 bar
	Number of coats	2 Coats			
	Flash time	5 - 10 mins. between coats 15 mins. before baking			
	DFT	40 - 50 microns. Depends No. of coats.			
	Drying time	@ 20°C			@ 60°C
		5 hours			30 min.
	IR Drying	Short Wave 10-15 mins. Guideline form short / Medium wave IR equipment			

POLISHING

Numix 2K Satin Clear Coat doesn't require polishing as it provides satin finish.

REMARKS

- Store the paint in proper storage conditions as per the local regulations.
- Keep the paint container in a sealed condition under a shed, away from direct sunlight and extreme temperatures.
- Do not keep paint material near any ignition sources. Do not put back the half or unused material back in the original container, containing the supplied paint to avoid contamination.
- Handle with care. Stir well before use. 48 months @ 30°C, in original sealed container, with proper storage conditions.

NOTE: We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.