

TECHNICAL DATA SHEET

NUMIX 2K HARDENERS

Product Description

Numix 2K Hardener is a diluted aliphatic polyisocyanate hardener for Numix Acrylic Top Coat Colors.

Features

- Ideal curing agent for cross-linkage processes.
- Provides excellent mechanical properties.
- Outstanding gloss retention.
- Easy to mix.

Recommended Uses

Polyurethane acrylic coating application depends on the prevailing temperature.

Range

Temperature @ 25°C				
Hardeners	Surface Dry	Tack Free	Hard Dry	Fully Cured
L10	10 mins	20 mins	3 hrs	7 days
L20	15 mins	1 hr	6 hrs	7 days
S2030	45 mins	2.5 hrs	11 hrs	7 days
M30	1 hr	3 hrs	12 hrs	7 days

REMARKS

- Store the paint in proper storage conditions as per the local regulations.
- Keep the paint container in a sealed condition under a shed, away from direct sunlight and extreme temperatures.
- Do not keep paint material near any ignition sources. Do not put back the half or unused material back in the original container, containing the supplied paint to avoid contamination.
- Handle with care. Stir well before use. 18 months @ 30°C, in original sealed container, with proper storage conditions.

NOTE: We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.